

7213 ACD/P4ASuper-precision, high-capacity, single row angular contact ball bearing

Super-precision, high-capacity, single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings, with 25° contact angle, accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures.

- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness

Overview

Dimensions

Bore diameter	65 mm
Outside diameter	120 mm
Width	23 mm
Contact angle	25 °

Performance

Basic dynamic load rating	63.7 kN
Basic static load rating	51 kN
Attainable speed for grease lubrication	10 000 r/min
Attainable speed for oil-air lubrication	17 000 r/min

Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	No
Matched arrangement	No
Matched condition (axial clearance/ preload)	Not applicable
Tolerance class	P4A
Material, bearing	Bearing steel

Coating	Without
Sealing	Without
Lubricant	None

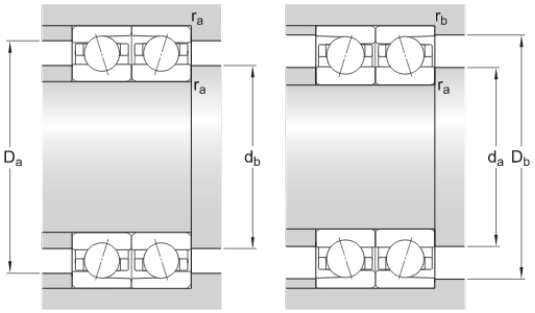
Technical Specification

Universal matching bearing(s)	No

NOT FOUND

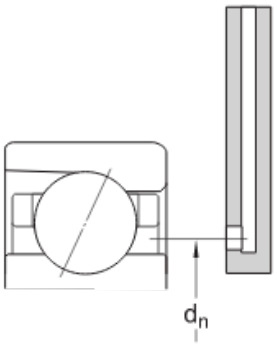
Dimensions

d	65 mm	Bore diameter
D	120 mm	Outside diameter
B	23 mm	Width
d_1	82.9 mm	Shoulder diameter of inner ring (large side face)
d_2	82.9 mm	Shoulder diameter of inner ring (small side face)
D_1	102.1 mm	Shoulder diameter of outer ring (large side face)
$r_{1,2}$	min. 1.5 mm	Chamfer dimension
$r_{3,4}$	min. 0.6 mm	Chamfer dimension
a	33.2 mm	Distance from side face to pressure point



Abutment dimensions

d_a	min. 74 mm	Diameter of shaft abutment
d_b	min. 74 mm	Diameter of shaft abutment
D_a	max. 111 mm	Diameter of housing abutment
D_b	max. 115.8 mm	Diameter of housing abutment
r_a	max. 1.5 mm	Radius of fillet
r_b	max. 0.6 mm	Radius of fillet
d_n	86.6 mm	Position of oil nozzle



Calculation data

Basic dynamic load rating	C	63.7 kN
Basic static load rating	C_0	51 kN
Fatigue load limit	P_u	2.2 kN
Attainable speed for grease lubrication		10 000 r/min
Attainable speed for oil-air lubrication		17 000 r/min
Contact angle	α	25 °
Ball diameter	D_w	15.875 mm
Number of rows	i	1
Number of balls (per bearing)	z	15
Reference grease quantity (per bearing)	G_{ref}	12.471 cm³

Preload and stiffness (back-to-back, face-to-face)

Preload, class A	G_A	400 N
Axial stiffnes for preload A (sets of two brgs back to back or face to face)		189 N/µm
Preload, class B	G_B	800 N
Axial stiffness for preload B (sets of two brgs back-to-back or face-to-face)		245 N/µm
Preload, class C	G_C	1 600 N
Axial stiffness for preload C (sets of two brgs back-to-back or face-to-face)		324 N/µm
Preload, class D	G_D	3 200 N
Axial stiffness for preload D (sets of two brgs back-to-back or face-to-face)		437 N/µm

Correction factors for preload calculation

Correction factor dependent on bearing series and size	f	1.07
Correction factor dependent on contact angle	f_1	0.99
Correction factor, preload class A	f_{2A}	1
Correction factor, preload class B	f_{2B}	1.01
Correction factor, preload class C	f_{2C}	1.02
Correction factor, preload class D	f_{2D}	1.05
Correction factor for hybrid bearings	f_{HC}	1

Factors for equivalent bearing load calculation

Limiting value	e	0.68
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_2	0.41
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.41
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_2	0.67

Mass

Mass	1.03 kg

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