



71918 ACD/P4A Super-precision, high-capacity, single row angular contact ball bearing

Super-precision, high-capacity, single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings, with 25° contact angle, accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures.

- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness

Overview

Dimensions

Bore diameter	90 mm
Outside diameter	125 mm
Width	18 mm
Contact angle	25 °

Performance

Basic dynamic load rating	44.2 kN
Basic static load rating	48 kN
Attainable speed for grease lubrication	8 500 r/min
Attainable speed for oil-air lubrication	14 000 r/min

Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	No
Matched arrangement	No
Matched condition (axial clearance/ preload)	Not applicable
Tolerance class	P4A
Material, bearing	Bearing steel

Coating	Without
Sealing	Without
Lubricant	None

Technical Specification

Universal matching bearing(s)

No



Dimensions

d	90 mm	Bore diameter
D	125 mm	Outside diameter
B	18 mm	Width
d ₁	100.8 mm	Shoulder diameter of inner ring (large side face)
d ₂	100.8 mm	Shoulder diameter of inner ring (small side face)
D ₁	114.2 mm	Shoulder diameter of outer ring (large side face)
r _{1,2}	min. 1.1 mm	Chamfer dimension
r _{3,4}	min. 0.6 mm	Chamfer dimension
a	34.2 mm	Distance from side face to pressure point

Abutment dimensions

d _a	min. 96 mm	Diameter of shaft abutment
d _b	min. 96 mm	Diameter of shaft abutment
D _a	max. 119 mm	Diameter of housing abutment
D _b	max. 121 mm	Diameter of housing abutment
r _a	max. 1 mm	Radius of fillet
r _b	max. 0.6 mm	Radius of fillet
d _n	103.3 mm	Position of oil nozzle





Calculation data

Basic dynamic load rating	C	44.2 kN
Basic static load rating	C_0	48 kN
Fatigue load limit	P_u	1.96 kN
Attainable speed for grease lubrication		8 500 r/min
Attainable speed for oil-air lubrication		14 000 r/min
Contact angle	α	25 °
Ball diameter	D_w	11.112 mm
Number of rows	i	1
Number of balls (per bearing)	z	26
Reference grease quantity (per bearing)	G_{ref}	7.5 cm ³

Preload and stiffness (back-to-back, face-to-face)

Preload, class A	G_A	280 N
Axial stiffness for preload A (sets of two brgs back to back or face to face)		224 N/ μ m
Preload, class B	G_B	560 N
Axial stiffness for preload B (sets of two brgs back-to-back or face-to-face)		293 N/ μ m
Preload, class C	G_C	1 120 N
Axial stiffness for preload C (sets of two brgs back-to-back or face-to-face)		392 N/ μ m
Preload, class D	G_D	2 240 N
Axial stiffness for preload D (sets of two brgs back-to-back or face-to-face)		536 N/ μ m

Correction factors for preload calculation

Correction factor dependent on bearing series and size	f	1.23
Correction factor dependent on contact angle	f_1	0.98
Correction factor, preload class A	f_{2A}	1
Correction factor, preload class B	f_{2B}	1.04
Correction factor, preload class C	f_{2C}	1.08
Correction factor, preload class D	f_{2D}	1.14
Correction factor for hybrid bearings	f_{HC}	1

Factors for equivalent bearing load calculation

Limiting value	e	0.68
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_2	0.41
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.41
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_2	0.67

Mass

Mass	0.55 kg
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